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and production costs to create a continuous improvement culture utilizing the focused improvement kaizen technique to achieve maximum

productivity of people machinery and material utilization resulting in 0 accidents 0 waste 0 defects 0 losses"tpm heineken s cascade of

performance indicators for

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improvement tpm embraces at least eight management pillars these are 1 continuous improvement 2 autonomous maintenance to maintain is a task of

everyone 3 planned maintenance 4 training and standardization of the work 5 early equipment management'

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operators the people most familiar with daily operating conditions in addition to regular cleaning and inspection team based improvement activities

make effective use of operators hands on knowledge'

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through the machines equipment processes and employees that add business value to an anization tpm focuses on keeping all equipment in top

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constraints focused improvement can also be defined in simpler terms as a process that identifies the systems problems and then modifies

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